## SUPPLE SKIN BODY WASH

with BotaniDesign ${ }^{\text {TM }}$ and
StarDesign ${ }^{\text {TM }}$ Care


Pamper your skin with a creamy cleansing bodywash with BotaniDesign ${ }^{\text {TM }}$ that cleanses and moisturizes! BotaniDesign ${ }^{\text {TM }}$ leaves a substantive feel on the skin making it soft and supple.

| Phase | Trade Name | INCI | Supplier | \%WT |
| :---: | :---: | :---: | :---: | :---: |
| A | Water | Aqua |  | 60.53 |
|  | Glycerin | Glycerin | Cargill | 2.00 |
|  | Dermofeel ${ }^{\text {® }}$ PA-3 | Sodium Phytate (and) Aqua (and) Alcohol | Evonik | 0.10 |
|  | StarDesign ${ }^{\text {TM }}$ Care | Hydroxylpropyl Starch Phosphate | Cargill | 4.00 |
| B | Water | Water |  | 10.00 |
|  | UCARETM Polymer JR-400 | Polyquaternium-10 | Dow Chemical | 0.50 |
|  | Citric Acid | Citric Acid (and) Aqua | Cargill | 0.07 |
| C | Steol CS-270C | Sodium Laureth Sulfate | Stepan | 8.30 |
|  | Lauric Acid | Lauric Acid | Acme-Hardesty | 3.00 |
|  | Stearic Acid | Stearic Acid | Acme-Hardesty | 0.50 |
|  | Mackam 35-HA | Cocoamidopropyl Betaine | Verdant Specaily Solutions | 5.00 |
| D | BotaniDesign ${ }^{\text {TM }}$ | Hydrogenated Vegetable Glycerides | Cargill | 5.00 |
| E | Iscaguard PE | Phenoxyethanol | ISCA | 1.00 |

## CHARACTERISTICS

- Appearance: White Creamy Body Wash
- pH: 5.0-5.5
- Stability: Passed 8 week stability $\left(4^{\circ} \mathrm{C}, \mathrm{RT}, 45^{\circ} \mathrm{C}\right.$ and UV). Passed 4 cycles of Freeze/Thaw.
- Viscosity (Brookfield RV DV-II + Pro 20rpm, RV-6): 25,000-32,000cP


## PROCESS

1. Add raw materials in Phase $A$ one at a time under propeller mixing. When adding in StarDesign ${ }^{\top M}$ Care, increase propeller mixing. Heat to $65^{\circ} \mathrm{C}-70^{\circ} \mathrm{C}$.
2. In a separate vessel mix UCARE ${ }^{\text {TM }}$ Polymer JR-400 and water together with a spatula and add a few drops of $20 \%$ Citric Acid solution to create a gel. Add Phase B to Phase A.
3. Reduce propeller speed and mix raw materials of Phase $C$ very slowly. Add in raw materials of Phase $C$ one at a time to Phase $A+B$ and wait until the raw material is fully dispersed to add the next raw material.
4. Prepare Phase $D$ in a separate beaker and heat to $65^{\circ} \mathrm{C}-70^{\circ} \mathrm{C}$. Add into Phase $\mathrm{A}+\mathrm{B}+\mathrm{C}$. Increase mixing to moderate propeller mixing after addition.
5. Begin to cool to $40^{\circ} \mathrm{C}$. When temperature reaches $40^{\circ} \mathrm{C}$, add preservative and mix well. Adjust pH to $5.5-6$ with citric acid.

 in the country where the finished product is to be consumed. It is the responsibility of the user to comply with the patents and the regulations in force.
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