

MULTI-BOTANICAL FACIAL CLEANSING OIL

with Floralipids® Moringa Oil Refined, Floramac® 10, and Floraesters K-100® Jojoba



This blend combines a representative ingredient from four main botanical sources. Specially formulated with Moringa, Macadamia, and Jojoba, the product applies easily to the face and can be rinsed clean with water. This cleansing product helps to remove make-up, oil, and sunscreens found in many of today's common daily-wear facial products. It displays superior cleansing and rinse-off characteristics and still maintains a lightweight texture not found in many cleansing oils.

Phase	Trade Name	INCI	Supplier	%WT
A	Floralipids Moringa Oil Refined	Moringa Oleifera Seed Oil	Cargill Beauty	16.00
	Floramac 10	Ethyl Macadamiate	Cargill Beauty	51.00
	Hicall K-230	Mineral Oil	Kaneda Co, Ltd.	q.s.
B	Floraesters K-100 Jojoba	Hydrolyzed Jojoba Esters (and) Jojoba Esters (and) Water (Aqua)	Cargill Beauty	1.00
	Propylene Glycol USP/EP	Propylene Glycol	Ashland	2.00
C	Florasolvs® PEG-10 Sunflower	PEG-10 Sunflower Glycerides	The HallStar Company	1.00
	Emalex GWIS-320	PEG-20 Glyceryl Triisostearate	Nihon Emulsion Co, Ltd.	14.00
D	DL-Alpha-Tocopherol	Tocopherol	BASF Corporation	0.10
	Fragrance	-----	-----	q.s.
	Preservative	-----	-----	q.s.

CHARACTERISTICS

- **Clarity:** 95 - 99% Transmittance

PROCESS

1. Mix the ingredients of Phase A with moderate propeller agitation at room temperature.
2. In a separate vessel, mix the ingredients of Phase B at room temperature.
3. Add the ingredients of Phase C in the order listed into Phase B at room temperature.
4. Add Phase BC to Phase A with moderate propeller agitation at room temperature.
5. Add the ingredients of Phase D in the order listed to Phase ABC. Continue mixing at room temperature with moderate propeller agitation until the formula is uniform.



PATENTS AND REGULATIONS The information presented herein is intended to illustrate the possible technical applications of our products. However, since the use of this information and our products is beyond our control, any recommendations or suggestions are made without guarantee of warranty in each country and particularly in the absence of patent rights. In addition, we recommend that the user ensures that this product is in compliance with the local regulations in force, particularly in the country where the finished product is to be consumed. It is the responsibility of the user to comply with the patents and the regulations in force.

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