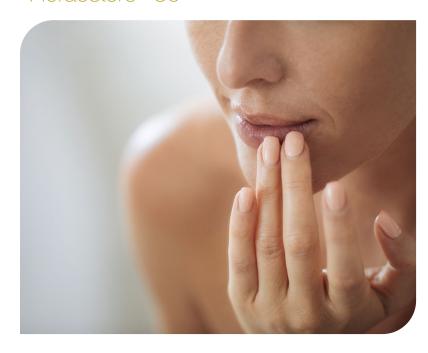
MORINGA LIP BALM

with Floralipids[®] Moringa Oil Refined, Floralipids Moringa Butter, and Floraesters[®] 30



This lip balm containing Floralipids Moringa Oil Refined and Floralipids Moringa Butter moisturizes while improving stick stability. Floralipids Moringa Oil Refined, shown to be one of the most oxidatively stable botanical oils, greatly benefits the product's ease of application. Floralipids Moringa Butter provides occlusivity, hydration, and structure to the stick.

Formula Number: D008, Revision Date: January 2023

Phase	Trade Name	INCI	Supplier	%WT
А	Floralipids Moringa Oil	Moringa Oleifera Seed Oil	Cargill Beauty	q.s.
	Refined			
	Floralipids Moringa Butter	Moringa Oil/Hydrogenated Moringa Oil Esters	Cargill Beauty	20.00
	Floraesters 30	Jojoba Esters	Cargill Beauty	15.00
	Carnauba Wax T-1F	Copernicia Cerifera (Carnauba) Wax	Natural Wax	4.00
	7820 Light Special Candelilla	Euphorbia Cerifera (Candelilla) Wax	Multiceras	5.00
	Real®			
	Beeswax NF Yellow, Wax	Beeswax	Koster Keunen, Inc	5.00
	#423P			
В	Castorwax® Wax# 496F	Hydrogenated Castor Oil	Koster Keunen, Inc	1.50
	Preservative1			q.s.
	Mixed Tocopherols LBP >	Tocopherol	Cargill Beauty	0.05
	95% MXD			
С	Orange 10x (Citrus Sinensis)	Citrus Aurantium Dulcis (Orange) Peel Oil	Bramble Berry	1.00

¹ Preservative: Bronidox® 1160 [INCI: Phenoxyethanol] supplied by BASF Corporation

CHARACTERISTICS

Penetration: 128 - 145 dmm
Dropping Point: 72.5 - 73.5°C



PROCESS

- 1. Combine ingredients of Phase A. Heat to 85-90°C with moderate propeller agitation.
- 2. Cool Phase A to 70-75°C. Add ingredients of Phase B. Mix with moderate propeller agitation.
- 3. Cool Phase AB to 65°C. Add Phase C to Phase AB. Mix until Orange 10x (Citrus Sinensis) is completely dispersed.
- 4. Pour into mold. Cool to room temperature.

