

SCRUB THE DAY AWAY BODY WASH

with Ecobeads® and Floraesters
K-100® Jojoba



Phase	Trade Name	INCI	Supplier	%WT
A	Deionized Water	Water	-----	q.s.
	Versene® Na2 Crystals Chelating Agent	Disodium EDTA	The Dow Chemical Co.	0.05
	Citric Acid	Citric Acid	Cargill Beauty	q.s.
	Glycerin	Glycerin	Cargill Beauty	3.00
	Keltrol® CG-T	Xanthan Gum	CP Kelco	1.00
	Deionized Water	Water	-----	q.s.
B	Iselux® LQ-CLR-SB	Sodium Lauroyl Methyl Isethionate	Innospec Performance Chemicals	8.00
	Plantaren® 2000 N UP	Decyl Glucoside	BASF Corporation	7.50
	Perlastan® C-30	Sodium Cocoyl Sarcosinate	Schill & Seilacher	12.00
	Chembetaine® C Surfactant	Cocamidopropyl Betaine	The Lubrizol Corporation	10.00
C	Floraesters K-100 Jojoba	Hydrolyzed Jojoba Esters (and) Jojoba Esters (and) Water (Aqua)	Cargill Beauty	1.25
	Propylene Glycol USP/EP	Propylene Glycol	Ashland	3.00
	Plantaren® 810UP	Caprylyl/Capryl Glucoside	BASF Corporation	3.50
D	Preservative ¹	-----	-----	q.s.
	Fragrance ²	-----	-----	q.s.
E	Ecobeads Lapis	Stearyl Stearate (and) Euphorbia Cerifera (Candelilla) Wax (and) Jojoba Esters	Cargill Beauty	1.00

This natural body wash with biodegradable, eco-friendly **Ecobeads** gently exfoliates skin for an indulgent cleansing experience. **Floraesters K-100 Jojoba** provides ample skin hydration and a luxurious skin feel. Wash away the day with this gentle, exfoliating body wash that's free from microplastics and harmful chemicals.

¹ Preservative: Microcare® PHD [INCI: Phenoxyethanol (and) Decylene Glycol (and) Propylene Glycol] supplied by Thor Specialties Ltd.

² Fragrance: Frozen Waterfalls ORC1601484 [INCI: Fragrance] supplied by Orchidia Fragrances

PATENTS AND REGULATIONS The information presented herein is intended to illustrate the possible technical applications of our products. However, since the use of this information and our products is beyond our control, any recommendations or suggestions are made without guarantee of warranty in each country and particularly in the absence of patent rights. In addition, we recommend that the user ensures that this product is in compliance with the local regulations in force, particularly in the country where the finished product is to be consumed. It is the responsibility of the user to comply with the patents and the regulations in force.

Formula Number: B024, Revision Date: January 2023

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PROCESS

1. Combine each ingredient of Phase A in the order listed with moderate propeller agitation at room temperature.
2. Switch Phase A over to moderate paddle agitation at room temperature.
3. Add each ingredient of Phase B to Phase A in the order listed with moderate paddle agitation at room temperature.
4. In a separate vessel, combine all of the ingredients of Phase C. When it becomes uniform, add to Phase AB with moderate paddle agitation at room temperature.
5. Add each ingredient of Phase D to Phase ABC in the order listed with moderate paddle agitation at room temperature.
6. Check the pH and viscosity.
7. Add each ingredient of Phase E to Phase ABCD.

CHARACTERISTICS

- **pH:** 6 - 7
- **Viscosity:** 32 - 55kcP

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