PEG-FREE BODY WASH FEATURING FLORAESTERS K-20W JOJOBA

with Floraesters K-20W[®] Jojoba and Florabeads[®] Jojoba



Floraesters K-20W Jojoba plays a dual role in this unique body wash. First, it is a naturally derived neutralizer for the polymer system. Second, it imparts an unmistakable skin feel after use that is substantive, moisturizing, and smooth to the touch. The Florabeads provide a visual effect and add a gentle exfoliating experience with residual jojoba emolliency.

Formula Number: B017, Revision Date: January 2023

Phase	Trade Name	INCI	Supplier	%WT
A	Deionized Water	Water		q.s.
	Quatrisoft® Polymer LM-200	Polyquaternium-24	The Dow Chemical Co.	0.10
	Tauranol® I-78	Sodium Cocoyl Isethionate	Innospec Performance	4.70
			Chemicals	
	Standapol® ES-2	Sodium Laureth Sulfate	BASF Corporation	20.20
	Carbopol® Aqua SF-1	Acrylates Copolymer	The Lubrizol Corporation	7.00
	Polymer			
	Plantaren® 2000 N UP	Decyl Glucoside	BASF Corporation	15.10
	Lexaine® C	Cocamidopropyl Betaine	Inolex	10.20
В	Deionized Water	Water		q.s.
	Glycerine 99.7% USP Kosher	Glycerin	Acme-Hardesty Co.	0.50
	Sulfochem® AEG Surfactant	Ammonium Lauryl Sulfate (and) Ammonium Laureth Sulfate	The Lubrizol Corporation	4.00
	Blend	(and) Cocamidopropyl Betaine (and) Cocamide DEA (and)		
		Lauramide DEA		
	Floraesters K-20W Jojoba	Hydrolyzed Jojoba Esters (and) Water (Aqua)	Cargill Beauty	5.30
C	Preservative ¹			q.s.
	Fragrance			q.s.
D	Florabeads Jojoba 28/60	Jojoba Esters	Cargill Beauty	1.70
	Jade ²			

¹ Preservative: Kathon® CG [INCI: Methylchloroisothiazolinone (and) Methylisothiazolinone] supplied by The Dow Chemical Co.

PROCESS

- 1. Mix all ingredients of Phase A with moderate to rapid propeller agitation while heating to 70°C. Add the Carbopol Aqua SF-1 Polymer slowly to the mixing vessel to ensure proper mixing.
- 2. Mix all components of Phase B at room temperature. Slowly add Phase B (to ensure proper neutralization of the polymer) to Phase A at 70°C and mix until uniform.
- 3. Begin cooling to 50°C. Add ingredients of Phase C with moderate propeller agitation at 45-50°C. Cool to room temperature and add the Florabeads Jojoba 28/60 Jade of Phase D with slow, sweep agitation.



Cargill Beauty

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² Any color or combination of colors may be used.